

**Technical documentation****MHDS****● Content**

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## ● **Characteristics**

- Input:	differential pressure (Measuring range: 75 mbar up to 70 bar)
- Output:	4...20 mA current loop (15...45 VDC), HART-protocol
Option:	additionally with limit value contacts
- Turn down:	up to 100:1
- Accuracy:	0,075%, 0,1% of range (URL, LRL)
- Indication:	LCD-display with backlighting
- Configuration:	with keys and/or software
- Material enclosure:	diecast aluminium (degree of protection: IP65)
- Process connection:	1/4-18 NTP (pressurized parts: stainless steel 1.4435)

## ● **Applications**

The pressure sensor is suitable to measure differential pressure. From this can be derived: flow rate (volumetric- and mass flow) and level (level, volume, mass). Typical areas of use are chemical industry and process engineering.

## ● **Technical data**

### **Input**

Differential pressure: 75 mbar / 400 mbar / 2 bar / 7 bar / 21 bar / 70 bar  
Static pressure: 30...130 bar

### **Output**

Analog: 4...20 mA, 2-wire, with superimposed communication signal (HART-protocol)  
Signal range: 3,6...22,8 mA / Failure: signal 3,6 mA  
Option: additionally with limit value contacts

### **Accuracy**

Type 75 mbar: 0,1% of FS up to turn down 5:1  
 $\pm(0,1+0,01 \cdot \text{URL/URV})$  for turn down 5:1 to 50:1  
Types 400 mbar / 2 bar / 7 bar / 21 bar / 70 bar: 0,075% of FS up to turn down 10:1  
 $\pm(0,0751+0,00751 \cdot \text{URL/URV})$  for turn down 10:1 to 100:1  
Influences: static pressure: zero:  $\pm 0,1\%/70$  bar - range:  $\pm 0,2\%/70$  bar  
supply:  $<0,005\%$  of nominal range/1V  
vibration:  $<0,01\%$  of nominal range/g at 200 Hz  
fitting position: zero drift, to compensate  
span drift: without  
temperature:  $<0,45\%/55^{\circ}\text{C}$   
Stability:  $\pm 0,1\%$  of nominal range / 1 year

### **Settings**

Rise-delay time: 5 s  
Cycle time, update: 0,25 s  
Damping: 200 ms (without consideration of electronic damping)  
Filter adjustment: 0...160  $\mu\text{A}$

### **Display**

Visible range: 32,5x22,5 mm  
Indication: 5-digits 7-segments, 8 mm height / 8-digits 14-segments, 5 mm height 7 bargraph with resolution 2%  
Range: -19999...99999

### **Supply**

Voltage: 15...45 VDC (current loop)  
Insulation resistance:  $>250$  MOhm  
Short circuit-proof: permanent  
Reverse battery protection: yes (no destruction, no function)  
Overvoltage protection: 500V

### **Environmental conditions**

Operating temperature:  $-20...70^{\circ}\text{C}$   
Ambient temperature:  $-20...70^{\circ}\text{C}$   
Temperature medium:  $-40...104^{\circ}\text{C}$   
Storing temperature:  $-40...+85^{\circ}\text{C}$   
Humidity: 5...98% relative humidity

## ● Technical data (continued)

### Mechanics

#### Material:

Enclosure electronics: diecast aluminium  
Measuring membrane: stainless steel 1.4435 / option: Hastelloy  
Ventilating valve, joint pieces: stainless steel 1.4435  
O-ring in contact with medium: Viton (FKM, FPM)  
Flange screws: plain carbon steel, zinc coated  
Type plate: stainless steel 1.4301  
viewing glass: laminated glass

Process connection: 1/4-18 NPT

Dimensions: see page 7

Protection: degree IP 65

Weight: approx. 3,8 kg

Connection: terminal screw (maximum 1,5 mm<sup>2</sup>), via screwed cable gland M20x1,5

Principle of measurement: capacitive

Standards: IEC 61000-4-3 / Pressure equipment directive 97/23/EG

## ● Input

**Measurand:** differential pressure  
derived from this: flow rate (volumetric- and mass flow)  
level (level, volume, mass)

**Measuring ranges:** 75 mbar up to 70 bar

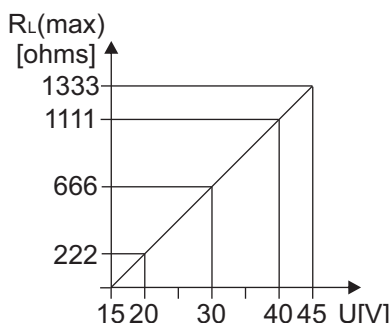
nominal range [mbar]	range limit lower (LRL) [mbar]	range limit upper (URL) [mbar]	working range smallest adjustable [mbar]	overload [bar]
75	-75	+75	1,5	130
400	-400	+400	4	130
2000	-2000	+2000	20	130
7000	-7000	+7000	70	130
21000	-21000	+21000	210	130
70000	-70000	+70000	700	125% of range

## ● Output

**Output signal:** 4...20 mA, 2-wire connection  
with superimposed communication signal for HART protocol

**Signal range:** 3,6...22,8 mA

**Load:**  $R_{Lmax} = (U - 15 \text{ V}) / 0,0228 \text{ A}$



Voltage supply: 15...45 VDC

$R_{Lmax}$ : maximum load resistance

U: Voltage supply

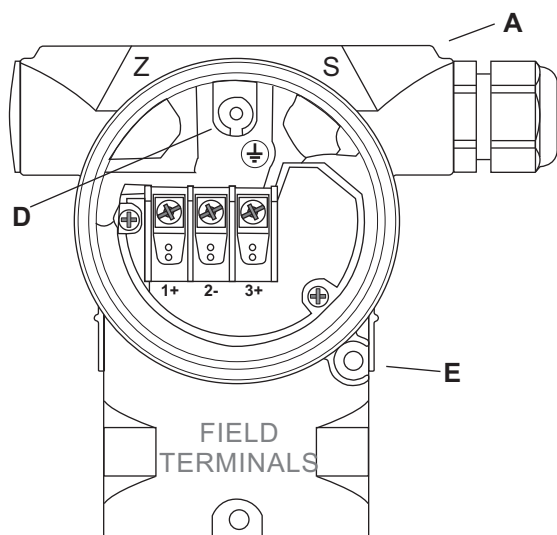
Please note: When using communication via a HART modem, a communication resistance of minimum 250 ohms has to be taken into account.

**Resolution:** current output: 16 bit  
indication: adjustable (factory setting: 0...100%)

**Read cycle time:** HART commands all 200 ms.

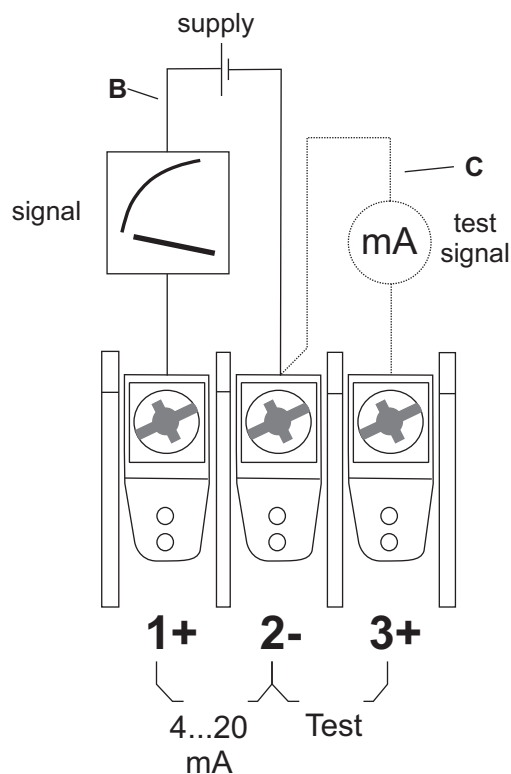
**Damping:** continuously adjustable from 0 to 160  $\mu\text{A}$  via electronic insert inside the device, hand-held equipment or PC-software. Factory configuration: 0  $\mu\text{A}$

## ● Electrical connection



### Electrical connection 4...20 mA HART

- A: Enclosure
- B: Voltage supply 15...45 VDC (1+ / 2-)
- C: 4...20 mA test signal between 2- and test point 3+
- D: Internal earthing
- E: External earthing



The device has a protective system against overvoltage peaks, RF interferences and wrong polarity.

Voltage supply: between 15 ...45 VDC

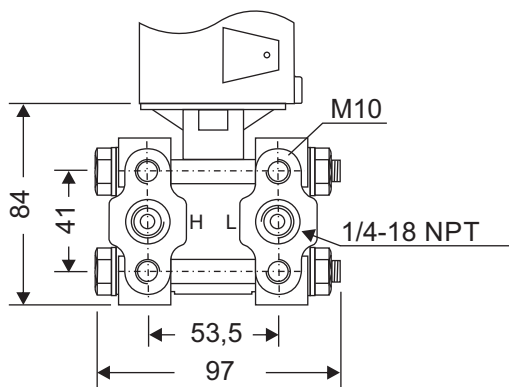
Cable entry: screwed cable gland M20x1,5 (metal)

Cable: outer diameter: 6...12 mm  
cross-sectional area: 0,5...1,5 mm<sup>2</sup>  
shielded and twisted 2-wire cable (recommended)

Residual ripple: no influence on mA-signal up to 5% within nominal voltage range

Influence supplied power: <0,005% of nominal range / 1V

## ● Process connection



### Pressure connection:

1/4-18 NPT AISI 316L (1.4435)

### Measuring membrane:

stainless steel 1.4435

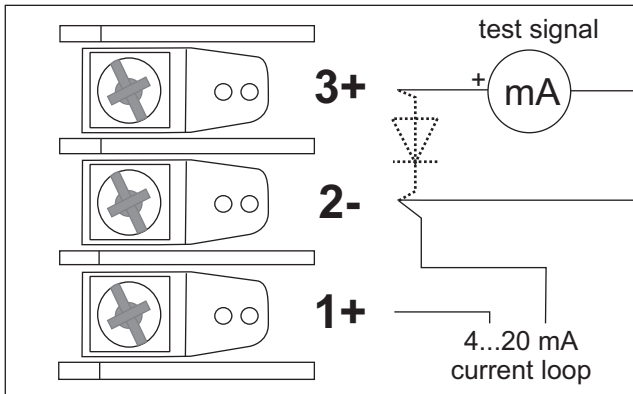
### Mounting:

M10

### Supplied accessories:

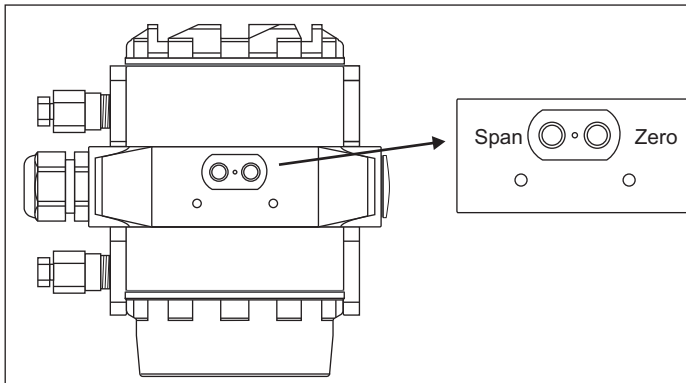
2 ventilating valves AISI 316L (1.4435)

### ● 4...20 mA test signal



The 4...20 mA test can be measured without interruption of the low-potential circuit between terminal 3(+) and terminal 2(-). The output current is measured with an ammeter for mA across a diode in the output circuit.

### ● External operator's control



Below the type plate there are 2 key button for easy configuration of zero and span. The keys are Hall effect devices and are completely separated from other parts of the enclosure.

Advantages:

- Protection against environmental influence
- without wear
- ease of operation

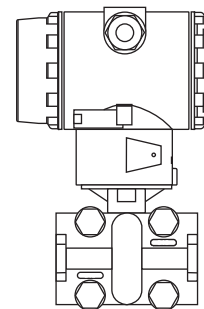
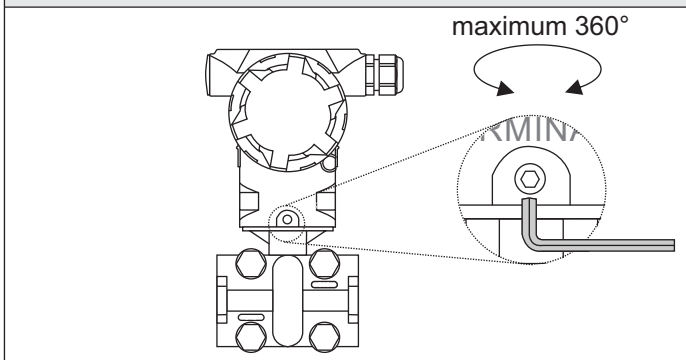
### ● Rotating of enclosure

After unscrewing the M6 Allen screw the enclosure can be rotated up to 360°.

**Advantages:**

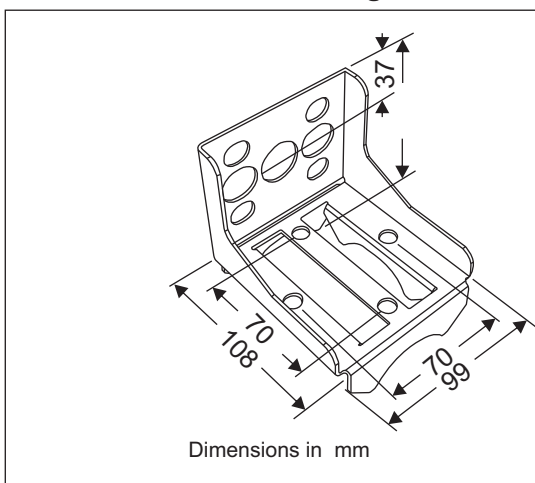
Good reading of the display

Operator's controls of the device are easy approachable



Example: turning 90°

### ● Wall- and tube mounting


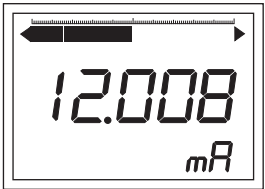
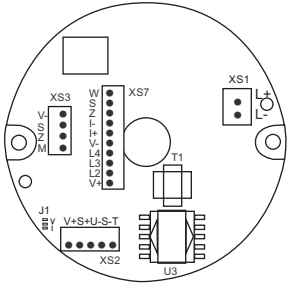


Holder made of steel (zinc coated) for mounting the device on walls or tubes is supplied with the device.

Supplied parts: holder, fixing clamp with nuts and washers.

The holder made of stainless steel can be selected as an option (additional price).

## ● **Electronic insert with display**

Display with key buttons for configuration	
	<p>The display is rotatable for approx. 330°            With 3 operator's keys is configurable:</p> <ul style="list-style-type: none"> <li>- Starting measuring value (reference pressure has to be supplied)</li> <li>- Final measuring value (reference pressure has to be supplied)</li> <li>- Zero offset compensation (compensation of position)</li> <li>- Reset</li> <li>- Starting measuring value (reranging without reference pressure)</li> <li>- Final measuring value (reranging without reference pressure)</li> <li>- Damping</li> <li>- Unit (mA, mbar, %)</li> <li>- Fixed current output</li> </ul>
Display	
	<ul style="list-style-type: none"> <li>- Visible range 32,5x22,5 mm</li> <li>- 5-digits 7-segment line, 8 mm high (-19999...99999)</li> <li>- 8-digits 14-segment line, 5 mm high</li> <li>- Bargraph with resolution 2%</li> </ul>
Electronics	
	<ul style="list-style-type: none"> <li>- XS1 voltage supply 15...45 V</li> <li>- XS2 connection sensor</li> <li>- XS3 external keys</li> <li>- XS7 display</li> <li>- J1 solder bridge to select sensor supply</li> </ul>

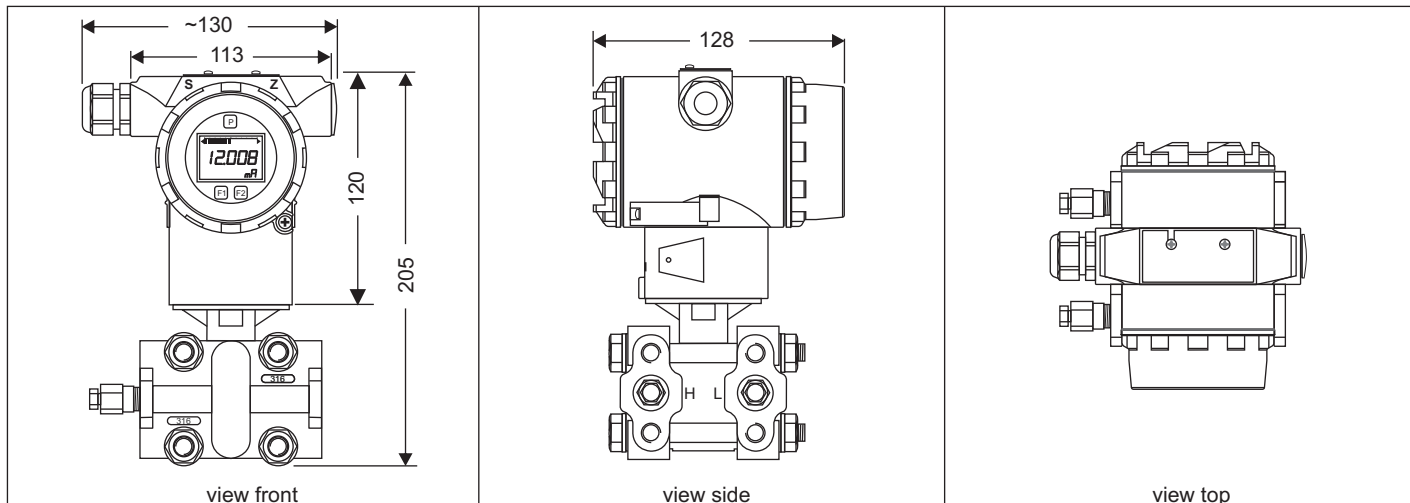
## ● **HART Communication**

<p><b>HART tool:</b></p> <p>The HART-Tool is a graphical user interface for the MH series with menu-driven program for configuration. It can be used for putting into operation, configuration, analysis of signals, data backup and documentation of the device. Operating systems: Windows 2000, Windows XP</p>
<p><b>Functions:</b></p> <ul style="list-style-type: none"> <li>- Configuration of the devices in on-line operation</li> <li>- Loading and storing the devices data (upload / download)</li> <li>- Linearization of characteristic curve</li> <li>- Documentation of the measuring point</li> </ul>
<p><b>Possible HART devices to use:</b></p> <ul style="list-style-type: none"> <li>- HART interface (modem) with serial interface of a PC</li> <li>- HART interface (modem) with USB interface of a PC</li> <li>- Hand-held HART communicator</li> </ul>

## ● **Configuration with software via HART communication**

The following settings are possible:	
- Adjustment of output current	- Simulation of output current
- Configurable characteristic values: limits of measuring range filter function linear / square root output signal for flow	unit for display decimal-place
- HART address	- HART TAG number
- 2-point calibration (start and end of value)	- 6-point calibration

## ● Dimensions in mm



## ● Definitions

LRL: lower range limit LRV: lower range value		URL: upper range limit URV: upper range value	
Example 1			
<b> LRV  &lt;  URV </b>	lower range value (LRV) = 0 mbar upper range limit (URL) = 400 mbar	upper range value (URV) = 200 mbar	
<b>Turn down:</b>	URL /  URV  = 400 mbar / 200 mbar	Turn down = 2 : 1	
<b>Set span:</b>	URV - LRV = 200 mbar - 0 mbar (The span is based on the zero point)	set span = 200 mbar	
Example 2			
<b> LRV  &gt;  URV </b>	lower range value (LRV) = -300 mbar upper range limit (URL) = 400 mbar	upper range value (URV) = 0 mbar	
<b>Turn down:</b>	URL /  LRV  = 400 mbar / 300 mbar	Turn down = 1,33 : 1	
<b>Set span</b>	URV - LRV = 0 mbar - (-300 mbar) (The span is based on zero point)	set span = 300 mbar	

● **Ordering code**

		H	D	X	X	X	X	X	X	-	X	X	X
<b>Output:</b>	4...20 mA (HART)			0									
	4...20 mA (HART), electronical limit contacts <sup>1)</sup>			1									
<b>Enclosure:</b>	standard <sup>2)</sup>			0									
<b>ΔP-range:</b>	0...75 mbar (turn down 50:1)			0									
	0...400 mbar (turn down 100:1)			1									
	0...2 bar (turn down 100:1)			2									
	0...7 bar (turn down 100:1)			3									
	0...21 bar (turn down 100:1)			4									
	0...70 bar (turn down 100:1)			5									
<b>Membrane:</b>	stainless steel 1.4435			0									
	Hastelloy (on request)			1									
<b>Process connection:</b>	1/4-18 NPT 1.4435 (316L)							0					
<b>Seal:</b>	Viton (FKM)								0				
<b>Configuration:</b>	factory configuration with output signal linear <sup>3)</sup>										0		
	customized configuration (please indicate) <sup>4)</sup>										1		
	factory configuration with square root output signal <sup>3)</sup>										2		
<b>Holder for wall / tube:</b>	Made of steel											0	
	Made of stainless steel (additional price) <sup>5)</sup>											1	
<b>Other / accessories:</b>	special model												0
	HART interface, USB, software												1

1) For more details see the corresponding data sheet:

- MH-LVE for electronical limit value contacts

2) enclosure made of diecast aluminium with scewed cable gland M20x1,5

3) zero: 4,000 mA / span: 20,000 mA / zero offset compensation: without / turn down: without / calibration points: 2 / damping: without / display mode: 100% / output on alarm: 3,6 mA / fixed output: without

4) the possibilities of the technical data can be selected. In case of not given values the details of factory-set are used.

5) as standard the differential pressure transmitter is supplied with a holder made of steel (zinc coated). For an additional price a holder made of stainless steel can be selected